
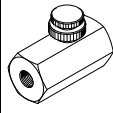



**Flow control valves GRO, in-line installation**



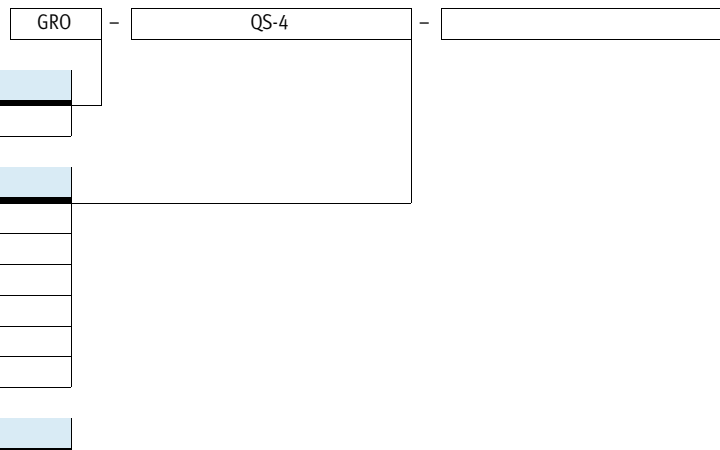
# Flow control valves GRO, in-line installation

Product range overview and type codes

Product range overview									
Version	Valve function	Version	Type	Connection direction	Pneumatic connection 2	Pneumatic connection 1	qnN <sup>1)</sup> [l/min]	Adjustment component	→ Page/ Internet
In-line installation	<b>Metal</b>								
	Flow control function		GRO	Inline	M5, G1/8	M5, G1/8	105 ... 200	Knurled screw	3
	Flow control function		GRO	Inline	G1/4	G1/4	350	Knurled screw	3
In-line installation	<b>Polymer</b>								
	Flow control function		GRO	Inline	QS-3, QS-4, QS-6	QS-3, QS-4, QS-6	85 ... 230	Knurled screw	6

1) Standard nominal flow rate in direction of flow control.

## Type codes



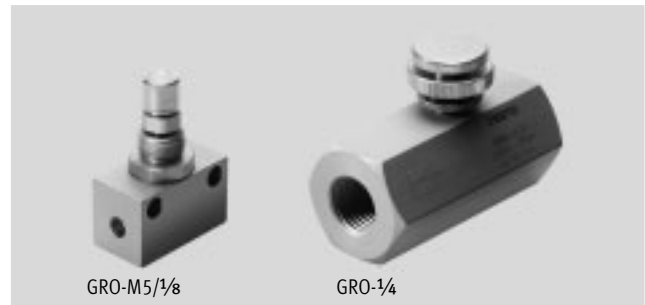
# Flow control valves GRO, in-line installation

Technical data – Female thread, metal

Function



- - Flow rate  
105 ... 350 l/min
- - Temperature range  
-20 ... +60 °C
- - Operating pressure  
0 ... 10 bar

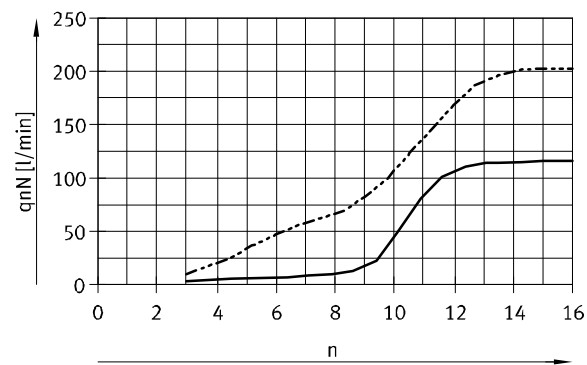


General technical data			
Valve function	Flow control function		
Pneumatic connection 1	M5	G1/8	G1/4
Pneumatic connection 2	M5	G1/8	G1/4
Adjustment component	Knurled screw		
Type of mounting	Front panel mounting		Inline installation
	Via through-hole		-
Mounting position	Any		

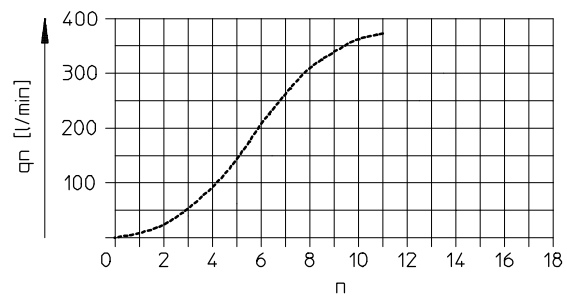
Operating and environmental conditions			
Pneumatic connection 1	M5	G1/8	G1/4
Operating pressure [bar]	0 ... 10		
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Ambient temperature [°C]	-20 ... +60		
Temperature of medium [°C]	-20 ... +60		
Storage temperature [°C]	-20 ... +40	-20 ... +60	

## Standard nominal flow rate $q_{nN}$ at 6 → 5 bar as a function of turns of the adjusting screw n

GRO-M5-B, GRO-1/8-B



GRO-1/4

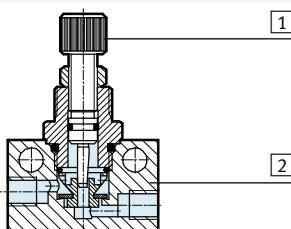


- GRO-M5-B
- - - GRO-1/8-B

- - - - GRO-1/4

## Materials

Sectional view



Flow control valve	
1	Adjusting screw
	GRO-M5-B, GRO-1/8-B: High-alloy steel
	GRO-1/4: Galvanised steel
2	Housing, nut
	Wrought aluminium alloy
-	Seals
	NBR
Note on materials	
	RoHS-compliant

# Flow control valves GRO, in-line installation

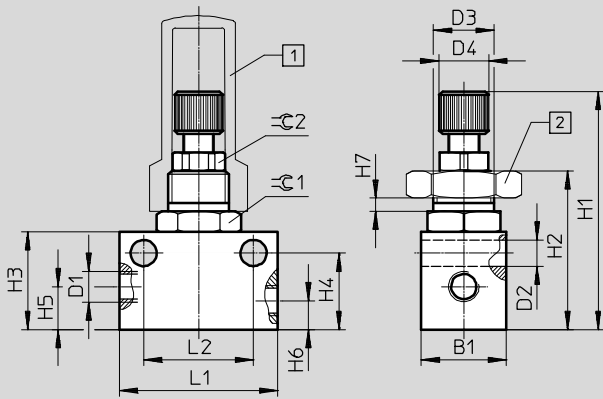
Technical data – Female thread, metal

**FESTO**

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

GRO-M5-B, GRO-1/8-B



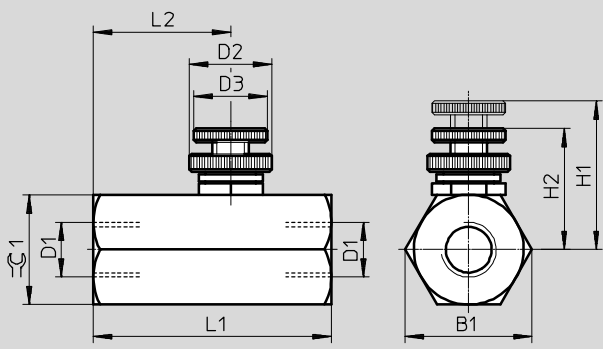
- 1 Cover cap GRK → 5
- 2 Hex nut GRM → 5

Type	Connection D1	B1	D2 ∅	D3	D4	H1		H2	H3	H4	H5	H6	H7 max.	L1	L2 ±0.1	≈C 1	≈C 2
						min.	max.										
GRO-M5-B	M5	14	4.3	M10x1	8	35	41	25.2	16	12.5	7	4.7	2.5	26	18	13	8
GRO-1/8-B	G1/8	16	4.3	M12x1	8	40.6	46.5	30.8	22	17.5	9.2	9	3.5	32	24	14	8

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

GRO-1/4



Type	Connection D1	B1	D2 ∅	D3 ∅	H1	H2	L1	L2	≈C 1
GRO-1/4	G1/4	28	18	16	32.5	26.5	52	30	24

## Ordering data

	Pneumatic connection 1	Pneumatic connection 2	Standard nominal flow rate q <sub>nN</sub> at 6 → 5 bar in direction of flow control [l/min]	Weight [g]	Part No.	Type
<b>Knurled screw</b>						
	M5	M5	105	19	151214	GRO-M5-B
	G1/8	G1/8	200	31	151216	GRO-1/8-B
	G1/4	G1/4	350	80	2109	GRO-1/4

## Flow control valves GRO, in-line installation

Accessories

### Hex nut GRM

For front panel mounting

Material: Steel



Ordering data			
For type	Description	Part No.	Type
GRO-M5-B	Thread M10x1	6444	GRM-M5
GRO-1/8-B	Thread M12x1	2107	GRM-1/8

### Cover cap GRK

Material: PP

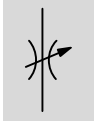


Ordering data			
For type	Description	Part No.	Type
GRO-M5-B	Thread M10x1	6436	GRK-M5
GRO-1/8-B	Thread M12x1	2105	GRK-1/8

# Flow control valves GRO, in-line installation

Technical data – Push-in connector QS, polymer

Function



- - Flow rate  
85 ... 230 l/min
- - Temperature range  
-10 ... +60 °C
- - Operating pressure  
0 ... 10 bar



General technical data			
Valve function	Flow control function		
Pneumatic connection 1	QS-3	QS-4	QS-6
Pneumatic connection 2	QS-3	QS-4	QS-6
Adjustment component	Knurled screw		
Type of mounting	Via through-hole		
	Front panel mounting		
	Via accessories		
Mounting position	Any		

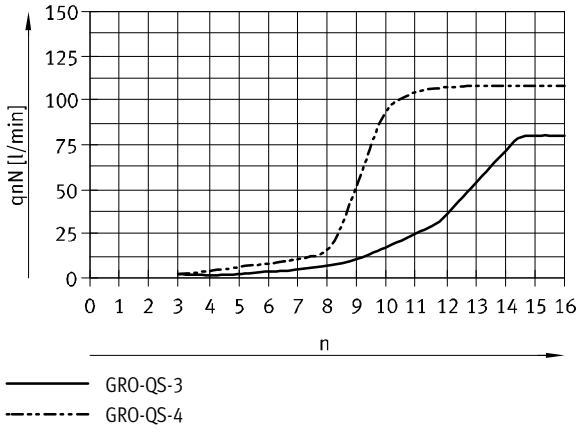
Operating and environmental conditions	
Operating pressure [bar]	0 ... 10
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature [°C]	-10 ... +60
Temperature of medium [°C]	-10 ... +60
Storage temperature [°C]	-10 ... +40

# Flow control valves GRO, in-line installation

Technical data – Push-in connector QS, polymer

**Standard nominal flow rate  $q_{nN}$  at 6 → 5 bar as a function of turns of the adjusting screw n**

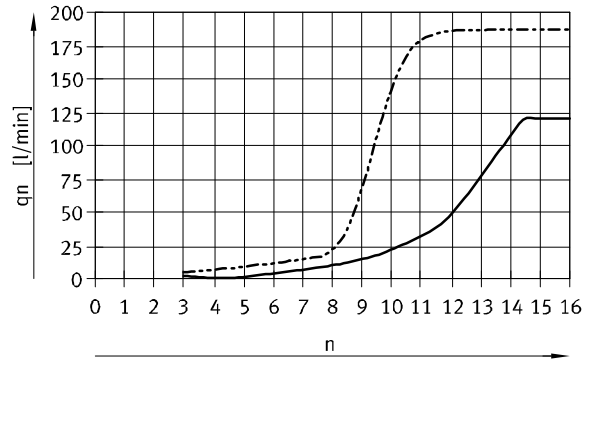
GRO-QS-3, GRO-QS-4



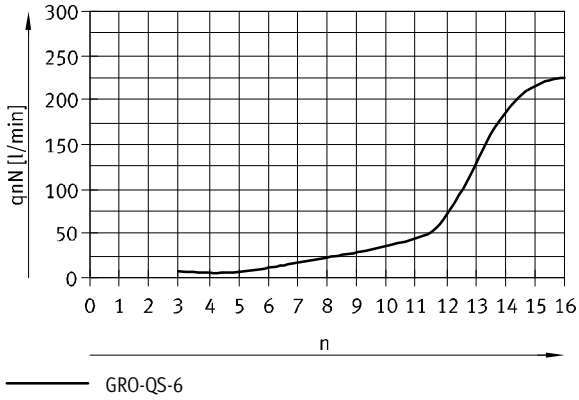
**Standard flow rate  $q_n$  at 6 → 0 bar as a function of turns of the adjusting screw n**

as a function of turns of the adjusting screw n

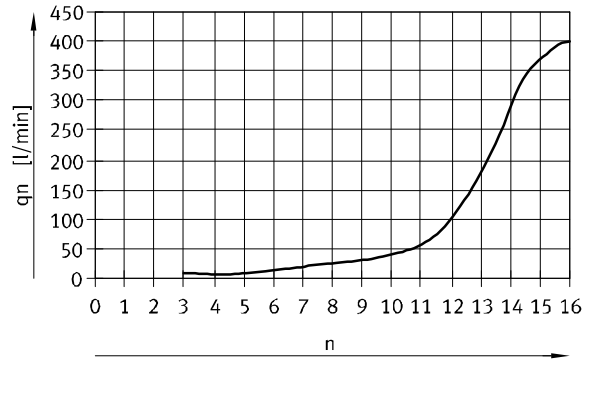
GRO-QS-3, GRO-QS-4



GRO-QS-6



GRO-QS-6



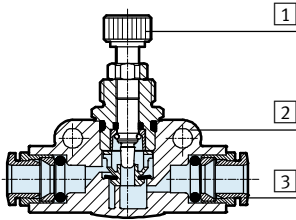
# Flow control valves GRO, in-line installation

Technical data – Push-in connector QS, polymer



## Materials

Sectional view



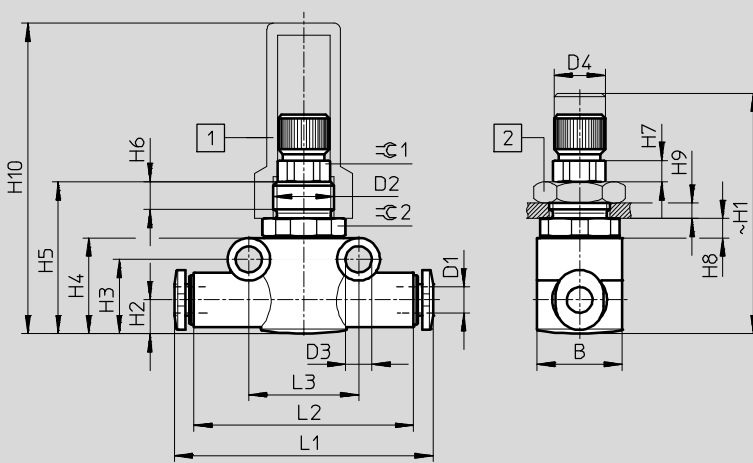
### Flow control valve

1	Adjusting screw	High-alloy steel
2	Housing	PA, reinforced
3	Releasing ring	POM
-	Seals	NBR
Note on materials		RoHS-compliant

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Knurled screw



- 1 Cover cap GRK → 9
- 2 Hex nut GRM → 9

Type	Tubing O.D. D1	B	D2	D3 ∅	D4 ∅	H1		H2	H3	H4
						min.	max.			
GR-QS-3	3	14	M10x1	4.3 ±0.1	7.9 -0.3	35	41.5	5.55	12.2	15.7
GR-QS-4	4	14	M10x1	4.3 ±0.1	7.9 -0.3	35	41.5	5.55	12.2	15.7
GR-QS-6	6	16	M12x1	4.3 ±0.1	7.9 -0.3	40	46	8.4	17.3	21.3

Type	H5	H6	H7	H8	H9 max.	H10	L1	L2	L3	∅1	∅2
GR-QS-3	24.9	4.5	3.5	3.2	2.5	50.9	41.8	36	18	8	13
GR-QS-4	24.9			3.2	2.5	50.9	42.4	36	18		13
GR-QS-6	30.1			2.8	3.5	46.1	51.6	43	24		14

## Ordering data

Knurled screw	Pneumatic connection 1	Pneumatic connection 2	Standard nominal flow rate q <sub>nN</sub> at 6 → 5 bar in direction of flow control [l/min]	Weight [g]	Part No.	Type
		QS-3	QS-3	85	12	<b>193971</b>
	QS-4	QS-4	110	12	<b>193972</b>	<b>GRO-QS-4</b>
	QS-6	QS-6	230	22	<b>193973</b>	<b>GRO-QS-6</b>



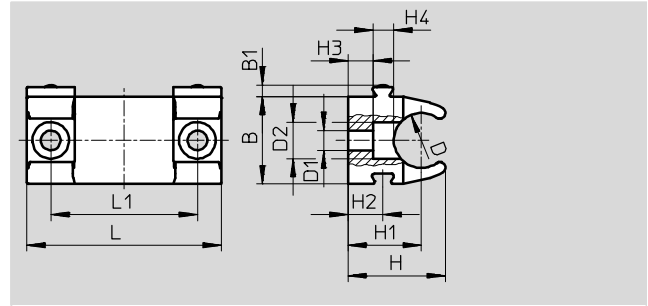
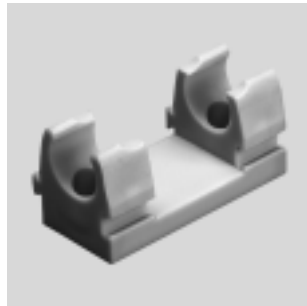
# Flow control valves GRO, in-line installation

Accessories

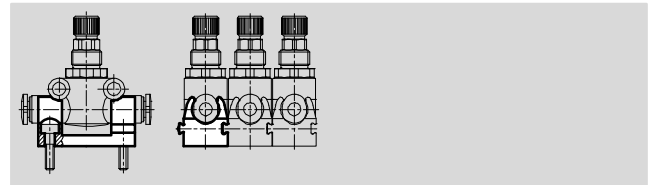
## Retainer GR-H-QS

For mounting on a flat surface via M3 screws. The flow control valve is snapped into the retainer. The retainer can be fitted in any position.

Material: POM  
Free of copper and PTFE



Linking of multiple retainers via dovetail slot



Dimensions and ordering data								
For type	B	B1	D	D1	D2	H	H1	H2
GRO-QS-3, GRO-QS-4	14.3	1.9	9	3.2	6	16	12	5.7
GRO-QS-6	19.8	1.9	14.5	3.2	6	19.2	13	5.7

For type	H3	H4	L	L1	Weight [g]	Part No.	Type
GRO-QS-3, GRO-QS-4	4.1	3.4	31.8	24	4	195495	GR-H-QS-3-4
GRO-QS-6	2.3	3.4	31.8	24	5	195496	GR-H-QS-6-8

## Hex nut GRM

For front panel mounting

Material: Steel



Ordering data			
For type	Description	Part No.	Type
GRO-QS-3, GRO-QS-4	Thread M10x1	6444	GRM-M5
GRO-QS-6	Thread M12x1	2107	GRM-1/8

## Cover cap GRK

Material: PP



Ordering data			
For type	Description	Part No.	Type
GRO-QS-3, GRO-QS-4	Thread M10x1	6436	GRK-M5
GRO-QS-6	Thread M12x1	2105	GRK-1/8